Safe and Efficient Gas Pipeline Control

Bettis GH-Series Gas/Hydraulic Valve Operators
Controls high pressure natural gas pipelines in remote locations and under severe climatic conditions
Emerson’s Actuation Technologies is recognized worldwide for the reliability of its actuators under the most demanding conditions. The gas/hydraulic products epitomize the quality and performance required for controlling high pressure natural gas pipelines in remote locations and under severe climatic conditions.

Bettis’ gas/hydraulic actuators are used to automate valves located on gas transmission pipelines, often travelling hundreds of miles through inhospitable areas where there are no low pressure instrument air or high pressure hydraulic supply lines available. Bettis actuators are available in either rotary and quarter-turn models.

The gas/hydraulic actuators operate using pressurized gas from the pipeline as its power source, requiring reliability and safety features built into the valve operator system. Since the line gas is a potential hazard, Bettis actuators use a clean, non-explosive hydraulic fluid as an oil barrier rather than direct line gas.

**Features and Benefits**

- **High Pressure** - Uses a high pressure gas supply (typically from gas pipeline) as power source.
- **Excellent sealing** – All models have zero leak pistons and rod seals with materials selected to suit application.
- **High torques** – Rotary quarter-turn models have torques to 6,000,000 lb. in (678,000 Nm).
- **Adaptability** – Adaptable for all types of gas compositions including sour (NACE) and wet gas.
- **Aluminum alloy actuator body and controls** - For exceptional corrosion resistance and low temperature applications.
- **Many control system options** - including remote control, high/low shutoff and electronic linebreak.
- **Hydraulic hand pump for emergency operation.**
- **Piston with non-metallic wear ring to prevent piston/cylinder scuffing.**
- **Reliable tanks** – Bettis actuators use pressure vessels manufactured and certified (U stamp) to ASME Section VIII as standard and local standard GB-150.
- **Standard operating temperature** is -50°F to 150°F (-46°C to +66°C).
- **Standard operating pressure** up to 2,220 PSIG (ANSI 900 #).
Assembly and Features

Bettis GH-Series I

Incorporates a scotch-yoke design for converting linear motion to rotary motion, with breakaway torques from 5,000 (565 Nm) to 6,000,000 lb. in (678,000 Nm).
- Readily adaptable for all quarter-turn valves, 90° ± 10° adjustable rotation standard, limited rotation available.
- Standard light weight cast aluminum drive cases. Optional ductile iron or cast steel cases available.
- Replaceable top and bottom yoke bearings.
- Torque limiting devices available
- Integral drive rod deflection stabilizers to absorb side loads.
- Visual valve position indication
- Readily adaptable for fail safe operation.

Bettis GH-Series II

- Incorporates a scotch-yoke design for converting motion to rotary motion, with breakaway torques from 500 Nm (4,400 lb.in) to 160,000 Nm (1,400,000 lb.in)
- Readily adaptable for all quarter-turn valves, 90° ± 10° adjustable rotation standard, limited rotation available.
- Ductile iron drive case.
- Replaceable top and bottom yoke bearings.
- Visual valve position indication.
- Readily adaptable for fail safe operation.
Operations:
- Operate 3-way valve (4) to open or close with power gas
- Operate selector valve (6) to enable respective handpump direction

Other control arrangements are available to suit customer applications. For example:
- Line break detection
- Fail close/open by remote signal
- Energize to open, manual close
- Energize to close, manual reset to open

Operations:
- Energize solenoid ‘SC’ to close or “SO” to open
- Solenoids must be de-energized at end of stroke

### Component List

**Manual Operation**
1. Operator
2. Line Valve
3. Gas/Hydraulic Tank
4. 3-Way Valve, Manual
5. Selector Valve
6. Speed Control Valve
7. Check Valve
8. Handpump
9. Filter
10. Handpump Safety Valve

**Electric Operation**
1. Operator
2. Line Valve
3. Gas/Hydraulic Tank
4. 3-Way Valve, Manual/Pilot
5. Selector Valve
6. Speed Control Valve
7. Check Valve
8. Regulator
9. Relief Valve
10. Limit Switch
11. Solenoid Valve, N.C.
12. Handpump Safety Valve

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**Legend**
- Power Gas
- Hydraulic
- Electrical
- Field Connection
- Instrument
- Signal
- Return
- Closed
- Vent
- Open
Scotch Yoke Mechanism

The scotch yoke mechanism for Bettis quarter-turn valve operators produces a torque curve that closely matches the valve actuation requirements when converting linear output into rotary motion. The scotch yoke produces greater torque value at the beginning and end of each stroke of the piston, precisely where it is required to operate most types of valves. The torque outputs produced by double-acting actuators are expressed as breakaway and run torque. The breakaway torque is that produced at the beginning and the end of the scotch yoke rotation. The run torque is that produced at the mid-point (45 degrees) of the scotch yoke rotation.

This product is only intended for use in large-scale fixed installations excluded from the scope of Directive 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS 2).
World Area Configuration Centers (WACC) offer sales support, service, inventory and commissioning to our global customers. Choose the WACC or sales office nearest you:

**NORTH & SOUTH AMERICA**
19200 Northwest Freeway
Houston TX 77065
USA
T +1 281 477 4100
Av. Hollingsworth
325 Iporanga Sorocaba
SP 18087-105
Brazil
T +55 15 3413 8888

**ASIA PACIFIC**
No. 9 Gul Road
#01-02 Singapore 629361
T +65 6777 8211
No. 1 Lai Yuan Road
Wujing Development Area
Tianjin 301700
P. R. China
T +86 22 8212 3300

**MIDDLE EAST & AFRICA**
P. O. Box 17033
Jebel Ali Free Zone
Dubai
T +971 4 811 8100
P. O. Box 10305
Jubail 31961
Saudi Arabia
T +966 3 340 8650
24 Angus Crescent
Longmeadow Business Estate East
P.O. Box 6908 Greenstone
1616 Modderfontein Extension 5
South Africa
T +27 11 451 3700

**EUROPE**
Holland Fasor 6
Székesfehérvár 8000
Hungary
T +36 22 53 09 50
Strada Biffi 165
29017 Fiorenzuola d’Arda (PC)
Italy
T +39 0523 944 411

For complete list of sales and manufacturing sites, please visit www.emerson.com/actuationtechnologieslocations or contact us at info.actuationtechnologies@emerson.com

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